



Compliments of Mike, KF6KXG

the hallicrafters co.



SECTION 1. GENERAL DESCRIPTION

Your new Hallicrafters SX-96 Selectable Sideband Receiver is precision built to bring you the finest in world-wide radio reception. This twelve-tube dust conversion superheterodyne receiver tunes from 538 to 1580 kilocycles and 1.72 to 34 megacycles, with calibrated electrical bandspread provided on the 80, 40, 20, 16, and 11-16 meter amateur bands. You'll hear foreign and domestic shortwave broadcasts, amateurs, pollon, aircraft, ships-at-sea, and countless other exciting distant stations... as well as all your favorite programs on standard broadcast. The receiver provides for the reception of CW, AM, and single-sidehand signals over its entire tuning range, the upper or lower sidehand being readily selectable by means of a front panel control. This selectable sidehand feature not only greatly simplifies tuning of single-sidehand signals bet is also useful in eliminating heterodyne interference whea receiving AM signals.

Unlike the ordinary dual-conversion receiver, your SX-96 receiver employs dual conversion on all bands. As a result, images are practically non-existent, "flazor-starp" selectivity is made possible by the non of an adjustable 50.5 kc second IF with four high-Q, permeability-band circuits. Receiver selectivity is variable in five steps from 500 cycles to 5 kc at 8 db down and from 5 to 26 kc at 60 db down.

A buned r-f stage assures maximum sensitivity and a high signal-to-noise ratio for extstanding reception of weak and distant signals. A manual sensitivity control precents overloading by strong signals.

Oststanding frequency stability is achieved by the use of ceramic trimmers and coll forms in the lat courersion oscillator, extensive temperature compensation, voltage regulation of nii oscillators, and the use of a crystal-comrolled 2nd conversion oscillator.

Tuning is accomplished by a precision gear drive tuning mechanism to insure extremely close calibration and accurate resetability. Smooth flywheel tuning affords maximize traverse spred and operating none. A 100-division logging scale on the main tuning dial assures ease and nonnecty in logging and relocating stations of special interest,

The delayed AVC circuit in the receiver functions on both AM and CW signals to keep the output of the receiver cansicel regardless of input-signal variations at the antenna. This type of AVC circuit is especially advantageous in thet it provides oscellent control over a very wide range of signal strengths yet maintains full receiver sensitivity on weak signals.

An automatic series noise limiter circuit, controlled by a switch on the front panel, reduces talerference from electrical equipment, ignition noise, and other types of pulse type noise.

An "S" meter is used when receiving AM signals to indice the accuracy of tuning switch relative strength of received signals. The meter is calibrated in microvoits, "S" units from 1 to 2, and in decibels above 59 to + 80 db.

The Receive-Standby switch on the freui panel silness the receiver bel leaves the heater and plate power on to provide instant reception between transmission periods. Provision her also been made in the receiver for remote receive-standby control, and for transmitter switching from the front panel.

Audio output connections include terminals for n 3.2-sion speaker non a 500/800-shm output for line or speaker. A front panel jack for headphones is also provided and the speaker is celematically silenced when the headphone plug is inserted. A phono input jack at the rear of the receiver permits attachment of a record player.

The receiver is designed to operate on 105 to 125 volt, 50/80 cycle AC current. Provision is sion made in the receiver for operation from an estarcol DC power supply or batteries in areas where AC power is not available.

SECTION 2. INSTALLATION

2-1. UNPACKING

After unpacking the receiver, examins it closely for damage which may have nesured in transit. Should any sign of damage be apparent, file a claim immediately with the carrier stating the entent of damage. Carefully check all shipping labels and tags for instructions before removing or destroying them.

2-2- LOCATION

The receiver may be placed in any location that will permit free air circulation through the ventilation betes and openings in the cabinet. Avoid exceedively warm locations such as those near radiators and heating vents. The external speaker comy be located in any convenient position although it is recommended that it not be placed on top of the receiver for reasons of ventiliation.

2-3. ANTENNAS

The r-f input of the receiver is designed for operation from either a single-wire notesea, or a half-wave doublet or other issed antenon with transmission lise impedances from 52 to 600 sions. Anionon connections are made to a three terminal strip at the rear of the receiver marked "A1", "A2", and "G". Mounting holes are also provided, adjacent to the antenna terminals, for installation of an AN type 80-239 connector for coaxial cable installations.

A. SINGLE WIRE ANTENNA

The simplast antenna and one which will provide satisfactory receits throughout the entire tuning range is a conventioned single-wire antenna. In recei localitize, gasd results can be obtained with just the 15-feel length of noteans wire supplied with the receiver. (See Fig. 2.) Simply attach one and of tide wire to terminal "A1", connect the jumper link between terminals "A2" and "G", and then rec the wire about the room is any nonvenient manner. If the receiver is operated in a steel constructed building or where receiving conditions are exceptionally pear, an comide celenna, 50 to 100 hmt long, may be necessary. The outside antenna should be erected as high as possible ned kept free from surrounding objects. In some locations, reception may be improved by conducting a ground wire (ordinary coppar wire) from terminal "G" to a cold water pipe proutside ground rod.

B. HALF-WAYE BOURLET ANTENNA

For iop performance, especially on the shortwave and amainsr bands, the ness of a half-wave doublet or other type of commes employing a 52 to 600-chm tensamisation line is recommended. A typical doublet antenon installation is shown in Fig. 3. The doublet antenon should be cut to the proper length for the most used frequency or hand of frequencies. The overall length in feet of a doublet noteuns is determined by the following formula:

The dochiet celema is directional and should be erected with its entire length facing a desired station for maximum signal glekup.

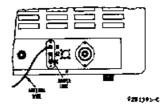


Fig. 2. Single Wire Antenna

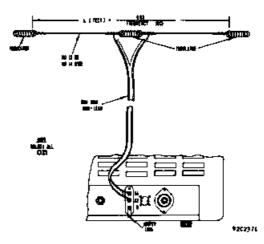


Fig. 3. Doublet Astsese Using Twis-Lead Transmission Line

The doublet anienns may be fed with either n balanced or unbalanced transmissise lins. When a balanced line such as "twis-land" or a twisted pair is used, the lins connects to terminals "A1" and "A2" and the jumper link between "A2" and "G" is disconnected. (See Fig. 3.) When using an unbalanced lise nosh as caonial cable, the inner conductor connects to terminal "A1", the comr metal braid connects to terminal "A2", and the jumper link connects between termicals "A2" and "G". A ground wire may improve reception when using an unbalanced type lise.

By faceding the doublet axisums with a transmission like having an impedance of 300 ohms, a broader frequency response is obtained then that possible with a 50-75 sion lion.

The doublet antenna provides optimom performance cely at the Iroqueany for which it is cut. Therefore, it may be desirable for reception on frequencies romets from the celenon frequency to utilize the common as a single wire type. This is accomplished by connecting the nes transmission that leads together and connecting them to terminal "A1". The jumper link in this case should be connected between terminals "A2" and "G".

is an installation where the receiver is need in conjunction with a transmitter, it may be advantageous to not the sums antenna for receiving an for transmitting. This is especially line when a directive antenna is used since the directive effects and power gain of the transmitting antenna are the come for receiving as for transmitting. Switching of the amenna from the transmitter to the receiver may be accomplished with a double-pole, double-throw antenon changeover relay or knife switch connected in the celoras leads.

For further information regarding antennas, refer to the "Radio Amateur's Handbook" or the "A.R.R.L. Acisma Book", both published by the Americas Radio Relay League, Weel Hartford, Cana., U.S.A.

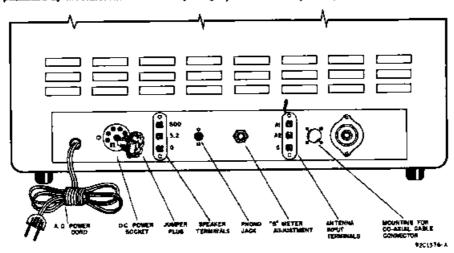


Fig. 4. Roor Ylow of Secolver

2-4. POWER SOURCE

The receiver is designed to operate directly on 105 to 135 velt, 50-60 cycle AC current. Provision her also bean made in the rensiver for operation from an comman DC power ocarce for portable or emergency service in areas where AC power is not avellable. Concectince to the DC source are made through the DC POWER SOCKET at the rear of the receiver. (See Fig. 4.)

A. AC OPERATION

Insert the power cord into any convenient AC power outlet of the proper rating. If in doubl about your power ocurce, contact your lonal power company before plugging in the receiver. The wrong power neares can cause serious

IMPORTANT: The receiver will not operate from an AC source celess the JUMPER PLUG is innerted in the DC POWER SQCERT, (See Fig. 4.)

S. DC OPERATION

The receiver may be operated from an anternal DC source, such as a vibrator power supply or tatteries by removing the JUMPER PLUG normally located in the DC POWER SOCKET at the rear of the receiver and replacing it with a similar octal plug wired as shown in Fig. 5. This plug is available from your Haliterations dealer eacher Part. No. 35A003. The voltage and current requirements for DC operation are as follows: "B" supply, 280 volts at 105 ma; "A" supply, 6.3 celts at 4.1 emps.

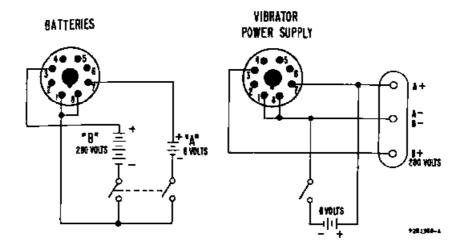


Fig. S. Wiring Diagram for SC Operation

2-5. SPEAKER

A three-terminal strip, marked "G", "3.2" and "500", is provided at the rear of the receiver for connecting the commal speaker that is required with the receiver. (Sen Fig. 4.) Any permanent magnet speaker with a 3.2-ohm voice coil non be used by simply connecting the two leads from the speaker voice coil to the terminals marked "3.2" and "G". If it is desired to use a speaker with a voice coil impedance other than 3.2 sions, a matching transformer should be employed to insure optimize performance. The transformer should be mounted on or near the speaker, and should have a 5 watt power rating, a 500-ohm primary impedance, and a secondary impedance to instalt the impedance of the speaker voice coil. Connect the primary of the transformer to the terminals marked "500" and "G" and the secondary to the speaker voice coil terminals.

The Hallicrafters R-46 and R-46A speakers are both designed for use with your receiver. The R-46 connects to the terminals marked "500" and "G"; the R-46A connects to the terminals recribed "3,2" and "G".

2-6. HEADPHONES

The headphone jack, marked PHONE, is located on the front panel of the receiver and is wired so that the epeaker is automatically silenced whea the headphonen are plugged in. The headphone output impedance is cell critical, and any commercial low-impedance headphones ranging from 50 thms to 5000 thms will provide satisfactory performance.

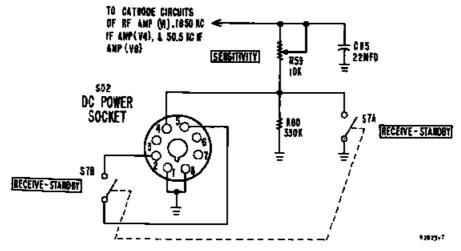


Fig. 6. Schematic Diagram of Sensitivity ned Second-Standby Circuits

2-7. RECORD PLAYER CONNECTIONS

A phono jack is provided at the rear of your receiver for attackeg a record player. (See Fig. 4.) Any record player using a crystal cartridge, or a magnetic cartridge with a celtable pre-rmplifier, will provide satisfactory recults. For phono operation, insurt the pla-ping from the record player or pre-maphiliter into the phono jack and set the SELECTIVITY control on the front panel at "PHONO". Adjust the VOLUME occurred for the desired volume lovel and set the RESPONSE control at sither "NOHMAL" or "TREBLE CUT" for the desired tone. The remaining controls are inoperative and will have no effect on phono operation.

2-8, RELAY AND TRANSMITTER SWITCHING

One half of the dest RECEIVE-STANDBY switch on the front panel cononcis to pise 2 and 5 of the DC POWER SOCKET at the rear of the receiver, and is available for transmitter switching. (See Fig. 8.) This half of the owitch is in the open position when the RECEIVE-STANDBY switch is set at "STANDBY" and closed when set at "RECEIVE".

2-9. REMOTE RECEIVE-STANDBY SWITCH

The receiver may be disabled from a remote localion by connecting a remote spat owitch between pixe 1 and 4 of the FUMPER PLUG localed in the DC POWER SOCERT at the rear of the receiver. (See Figs. 4 and 6.). To operate the receiver with the remote switch, the RECEIVE-STANDBY switch on the front panel must be left at "STANDBY".

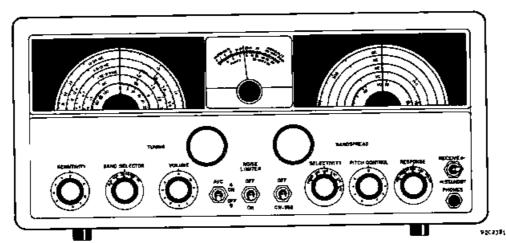


Fig. 7. Operating Controls

SECTION 3. FUNCTION OF OPERATING CONTROLS

3-1. SENSITIVITY CONTROL

The SENSITIVITY control varies the gain of the RF amplifier, 1850 kc IF amplifier, and 50.5 kc IF emplifier stages. Maximum cramitivity is obtained with the occirol set at "10" (fully clockwise). In this position, the tubes being controlled are operated at maximum gain with minimum cathode lane. As the control is related counterclockwise, the him on the tubes increases with a radiatant decrease in gain.

3-2, BAND SELECTOR CONTROL

The BAND SELECTOR control operates the band owitch to place the proper set of coils and sections of the mals and bandspread tuning capacitors into the circuit to cover the desired frequency range. The frequency range covered by each position of the BAND SELECTOR control is indicated directly on the caetrol.

3-3, VOLUME CONTROL

The VOLUME control adjusts the audio level at the spenker termisels and PHCRE jack. Clockwise rotation of the course locrocaes the signal applied to the grid of the audio nosplifier tube, thus increasing receiver volume; coceler-clockwise rotation decreases volume.

3.4. AVC SWITCH

The AVC switch, when set at "ON", places the AVC circuit in operation to maintain the output level of the receiver constant regardless of normal input-signed variations. AVC voltage is applied to the RF emplifier stage and the 1850 kc IF amplifier umge. Since delayed AVC is employed in the receiver, the AVC circuit dess cel cume into operation (i.e., it is delayed) until the carrier strength reaches a pre-determined level. The recult is that no AVC votings is applied to the grids of the controlled stages until the regained carrier strength is received. With this narrangement, the AVC bise on the coefficient tubes is zero until the peak voltage applied to the AVC diode exceeds the delay veltage applied to its cathode. Thus, the AVC circuit offers very effective control on average and strong signals and yet unnotates full receiver seceltivity on weak signals.

3-5. NOISE LIMITER SWITCH

Tide switch, when set at "ON", places the automatic series noise limiter circuit in operation to reduce pulse type noise mesh as ignition celse and electrical interference. The timiter circuit allows the signal to pase through the receiver unaffected, but makes the receiver inoperative for noise emplitudes greater than those of the signal. It will work equally wolf on AM or CW signals and is self-adjusting, i.e., it automatically adjuste itself to the signal level.

The noise limiter circuit "chops" noise peaks received at the detector by means of a biased diode which becomes non-ceadacting above a predetermined signal level. When the limiter circuit is in operation, the audio output of the detector meet pass through the limiter diode to the grid of the audio amplifier. The limiter diode normally acts as a conductor for the audio signal as long as the diode plate is positive with respect to its exthode. When a noise peak is higher in umplitude than the signal, it instantaneously swings the plate negative with respect to the exthode, conduction commes, and that portion of the signal is automatically cell off from the and/o stapiliter. The point at which the limiter diode becomes non-conducting is made sufficiently high so that the diode will set clip modulation peaks and thus impair intelligibility, but yet low enough to limit the noise peaks effectively.

3-6. AM/CW-SSB SWITCH

This switch, when cel at "CW-88B", applies plate voltage to the heat frequency oscillator (BFO) to render it operative for the reception of CW or single-sideband signals. The heat frequency oscillator employes a Hartley osciltainr circuit and is voltage regulated to theore highly stable operation. The "AM" pestiton of the AM/CW-88B switch dischies the BFO for normal reception of standard broadcast and AM phone signals.

3-7. SELECTIVITY CONTROL

The SBLECTIVITY control is used to vary the selectivity of the receiver to fit receiving condition. Five degrees of selectivity nos available, ranging from 500 epulus, for CW reception onder crowded hand conditions, to 5 REocycles for maximum fidelity for broadcast receptise. The five selectivity positions are shows on the SBLECTIVITY nontrol and indicate raceiver selectivity at 5 db down. A shift pealities on the control, marked "PHOHO", disables all the receiver circuits eccept the audio system for phonograph operation.

The receiver IF selectivity curves are shown in Fig. 8. Note that as the selectivity is varied from a sharp to a brecder position, the 1-1 panehand set only increasing but also centers about a higher frequency.

For broadced reception, the SELECTIVITY control is norotelly set at "5 KC", the position affording broadest selectivity. Belectivity emy be progressively increased by turning the control to the positions marked "3 KC", "2 KC", "1 KC", and ".5 KC". For reception of the crowded amateur and shortwave bands, it is generally advisable to sacrifice fidelity for greeter selectivity, since the added selectivity reduces both adjacent-channel interference and background noise by attenuating the higher audio frequencies. Too much selectivity on AM signals, however, will altenuate the high audio frequencies to such an extent that the signal may become unitualligible as a result of excessive side-band cutting. When receiving CW signals, the sharpest selectivity position rmy be used without the loss of intelligibility experienced in AM reception.

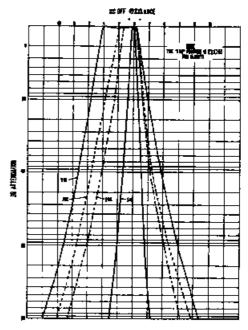


Fig. 6. If Selectivity Curves

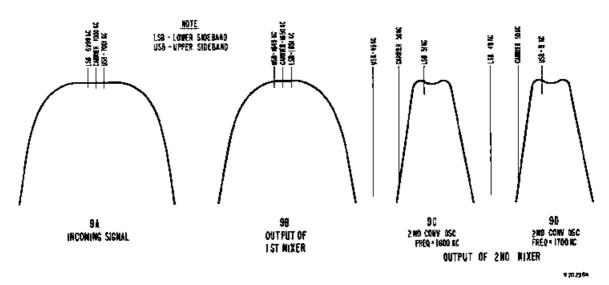


Fig. 9. Selectable-Sideband Response Curves

3-8. PITCH CONTROL

The PITCH CONTROL operates the tuning sing in the BFO coil to vary the frequency of heat frequency oscillator approximately 2 ke each side of its centur frequency of 50 ke. The primary function of the PITCH CONTROL is to vary the pitch of the audible bent note when reasiving CW signals. It is also used when receiving single-aideband signals to vary the frequency of the reissected carrier in the receiver.

3-9. RESPONSE CONTROL

The RESPONSE control performs three functions: (1) it turns the receiver on and off, (2) it switches the 2nd conversion oscillator to operate at the required frequency for reception of CW, AM, and single-sideband signals (1600 kg in the "LOWER SIDEBAHO" position and 1700 kg in the "UPPER SIDEBAND", "TREBLE CUT", and "NORMAL" positions), and (3) it serves as a two-position insu control for AM reception and phono operation.

In the "POWER OFF" position, the receiver is inoperative. As the control is tureed clockwise to any of the other four positions, the receiver is turned on.

The "LOWER SIDERAND" and "UPPER SIDERAND" positions of the control are need when receiving single-sidehand signals or when it is desired to receive only one added an AM signal.

The "TREBLE CUT" and "NORMAL" positions are used for phono operation and for normal AM reception where both sidebands are received. In the "HORMAL" position, the audio response is essentially flat at the low- and mid-frequencies and slightly attornated at the high frequencies. The response in the "TREBLE CUT" position is essentially the same except that the high frequencies are attorceded considerably more than in the "NORMAL" position.

For CW reception, the setting of the RESPONSE control is immaterial although a slight improvement in signal-to-noise ratio will be obtained in the "LOWER SIDERAND" and "UPPER SIDERAND" positions.

To illustrate how selectable sideband reception is accomplished in the receiver, a numerical example is giren. Consider an inceming signal at 7000 kc, modulated 1 kc. Since modulation of a carrier causes the generation of sideband frequencies comerically equal to the carrier frequency plus or minus the modulation frequency, the incoming signal consists of the carrier at 7000 kc, a lower aideband at 6999 kc, and an upper sideband at 7001 kc. (See Fig. 9A.)

The incoming signal is first beteredyned with the output of the 1st conversion oscillator to the 1st mixer stage. The 1st conversion escillator operates at a frequency higher than the incuming signal by an account equal to the first-intermediate frequency of 1650 kc. As a recult of the frequency account process, three new lower frequencies are produced in the output of the 1st mixer: the carrier at 1650 kc, the lower sideband at 1651 kc, and the upper sideband

at 1849 kc. (See Fig. 8B). These signals are amplified by the 1850 kc IF amplifier cisge and then heteredyned with the output of the 2nd conversion oscillator in the 2nd mixer stage. The 2nd conversion oscillator is crystal controlled and can be set to operate at either 1800 kc for reception of the lower sidehand or 1700 kc for the reception of the upper sidehand, selection being made by means of the RESPONSE control. When the RESPONSE control is set at "LOWER SIDEHAND", the 1600 kc signal from the 2nd conversion eccillator is heterodyned with the incoming signal at the first-intermediate frequency of 1850 kc to produce three new frequencies; the carrier at 50 kc, the lower sidehand at 51 kc, and the upper sidehand of 48 kc. By referring to Fig. 9C, it can be seen that the lower sidehand falls within the i-fipassband and the upper sidehand lalis celeids of the passband. These the lower sideband is accepted and the upper sidehand is rejected. When the RESPONSE control is set at "UPPER SIDEHAND", the 1700 kc signal from the 2nd donversion oscillator is heterodyned with the incoming signal. In the frequency conversions proceas, the carrier still resmise at 50 kc, but now the upper sidehand appears at 51 kc, and the lower sidehand appears at 48 kc. (See Fig. 9D). Thus, the upper sidehand is accepted and the lower sidehand is rejected.

3-10. RECEIVE-STANDBY SWITCH

The RECEIVE-STANDBY switch, normally set at "RECEIVE", permits disabling of the receiver during iransmission periode, at the same lime rminisining the heater and plate supplies operative for instant use when reception is again resumed. The receiver is disabled by setting the RECEIVE-STANDBY ewitch at "STANDBY".

One section of the RECEIVE-STANDBY switch is available for relay or transmitter switching. For connectings and details, refer to section 2-8.

3.11. TUNING and BANDSPREAD CONTROLS

The TUNING and BANDSPREAD controls are used in conjunction with one another to tune in the desired signal. Wide tuning is performed with the TUNING control and (the toeing with the BANDSPREAD control.

Mein Tueleq Dial. The mals tuning ur left-band dial is operated by the TUNING control. This dial han four calibrated scales, one for each of the four frequency bands covered by the receiver. It also cogsists a 100-division logging scale for accurately logging and reinssting stations of special interest. For normal tuning, the main tuning dial is set for the desired statists frequency utter the HANDSPREAD nontrol hea been set fally counterclockwise (bandspread tuning capacity).

IMPORTANT: The readings on the main tuning dial will correspond to the station frequencies only if the BANDSPREAD control is set fully deceter clockwise. If it is set at any other setting, the additional bandspread capacity added to the most tuning capacity with throw off the main tuning dial calibration because the receiver has been calibrated with the bandspread tealing capacitor set at minimum capacity.

The dial settings for the 80, 40, 20, 15, and 11-10 meter emateur bands are indicated on the main tuning dial by white dots. Whose tuning the amateur bands with the bandspread dial, the main tuning dial racel be set at the dot corresponding to the desired umateur band. The 160 meter remainur band is indicated on the dial by three short doubln-weight thacs

NOTE

The broadcast hand is marked with a "CD" emblem and a dot at .64 and 1.34 megacycles io indicate the two official civil defence frequencies. In a civil definae emergnacy, insu to either of these two frequencies for official defence news, instructions, and inforemtion.

Bondspread Diel. The handspread or right-hand dial is operated by the BANDSPREAD control. Thin dial contains five scales calibrated for the 80, 40, 20, 15, and 11-10 meter umaieur hands. These five scales are calibrated to rand receiver frequency directly when the main tuning dial han hear set to the index dot of the desired umateur hand. For convenience in tuning, the AM phone bands are indicated on the bandspread dial by double-weight lines.

In addition to its not on the receiver bands, the bandspread dial may also be utilized as a line tuning adjustment ever any portise of the receiver tuning range. Two methods of fine tuning are described below.

- 2. The first unsthod of fine tuning is used whea it is desired to insu in a single signal with precision accuracy. First the BANDSPREAD control is set a few degrees from its full counterclockwise position, theo the desired signal is leceted with the TUNING control, and finally the signal is accurately tuned in by "rocking" the BANDSPREAD coeirol (turning it slightly to the init and right) outil the signal is leadest and clearest.
- b. The second method of lise tuning is used when it is desired to imis through a range of frequencies, such as a group of shortwave station. Set the NSNDSPREAD control fully considerelockwise, set the TUNING control for the high end of the selected range of frequencies, and then tune through the range with the BANDSPREAD control. Turning the BANDSPREAD control clockwise insus the receiver progressively lower in frequency.

SECTION 4OPERATION

4-1. AM RECEPTION

1. Set the front panel controls to their starting positions as callined below.

SENSITIVITY. 10 (maximum sensitivity)
BAHC SELECTOR At the desired band.
VOLUME 0 (minimum volume)
AVC ON-OFF ON
NOISE LOWITER OFF-ON OFF
AM/CW-SSB AM
SELECTIVITY 8 RC
RESPONSE POWER OFF
RECEIVE-STANDBY RECEIVE

- Turn the receiver on by rotating the RESPONSE control clockwise and set it at either the "NORMAL" or "TREBLE CUT" position. The loning dishs will light up indicating the receiver is operative. Rotate the POLUME control clockwise for the desired valuthe level.
- Set the bandspread tuning gang at minimum capacity by rotating the BANDSPREAD control fully counterclockwise. To willize the BANDSPREAD control as a line tuning adjustment for the amatyur and shortwave bands, refer to Section 3-11.

IMPORTANT

The calibration on the main tuning (left-hand) dial will be correct cely if the bandspread tuning gang is set at minimum capacity. If it is set at any other setting, the additional bandspread capacity added to the main tuning capacity will throw off the main tuning dial candistation because the receiver her bean calibrated with bandspread tanting gang set at minimum capacity.

Those in the desired signal with the TUNING control, tuning for maximum tediseline on the "S" meter. After
the signal has been accurately tuned in, readjust the VOLUME control as desired.

NOTE: The "S" major indications will be correct cely when the AVC switch is set at "ON", and the ERNSI-TIVITY control is set at "10" (maximum sensitivity). Setting the SENSITIVITY control at a setting other than "10" will also sumewhat restrict AVC action.

- 5. Set the RELECTIVITY control for the desired degree of selectivity. For standard broadcast reception (Hand 1), the control is normally set to "5 KC" for maximum fidelity. The positions marked "3 KC", "2 KC", "1 KC", "5 KC" provide progressively isercacing steps of selectivity. Note that as the setectivity of the receiver is increased, the background celee and interference from adjacent eigenle is reduced. Too much setectivity, however, may cause excessive side-hand cutting. While side-hand cutting reduces fidelity, it may be iroquently proterable to sacrifice naturalness of ceproduction in favor of communications effectiveness. When changing the position of the SELECTIVITY control from a broad to a narrower response (for example: from "2 KC" to "1 KC"), a slight recipiesment of the tuning controls may be necessary to recester the signal in the i-f paneband.
- Set the RESPONSE ceptrol at either "NORMAL" or "TREBLE CUT" for the desired total quality.
- 7. If it is desired to operate with AVC off, set the AVC switch at "OFF", cel the VOLUME contrat to a woll advanced position, and sary the receiver volume level by means of the SENSITIVITY control, taking care cel to advance the control to a point where strong signals will cause "blocking".
- 8. If severe elsetrical disturbances or Igaltion or other types of pulse type actse interfere with reception, set the HOISE LIMITER owitch at "ON" to place the automatic noise limiter circuit in operation.
- 9. The receiver may be disabled without turning it off by setting the RECEIVE-STANDBY switch at "STANDBY". In this position, the r-f and 50.5 he |-f stages are cel off but the healer and plate supplies remain operative for instant reception. To resume receptise, nimply return the switch to the "RECEIVE position.
- 10 An undestred signal close in frequency to a desired signal will beterodyne with it to produce an audible heat acts equal to their frequency difference. This type of inderedyne interference one be eliminated by utilizing the selecteble sideband feature of the receiver to position the andestred signal out of the i-f paneband. The detailed procedure for eliminating heteredyou interference is as follows:
 - a. Set the AM/CW-SSB switch at "CW-SSB", the PITCH CONTROL to "0", and the RESPONSE control at either "LOWER SIDE BAND" or "UPPER SIDE BAND".
 - b. Carefully usee in the desired signal for "sero heat". Then set the AM/CW-SSB switch at "AM".

- c. If the RESPONSE control has been set to the proper sideband position, the heterodyna interference will be slimingled. If the interference is still present, simply switch the RESPONSE control to the opposite sideband position.
- In shortware reception, it frequently happens that transmission conditions are different for waves of slightly different frequencies. As a result, in the case of voice-modulated transmissions, which involve sideband frequencies differing slightly from the carrier frequency, the carrier and sideband components may set be received to the same relative amplitude and phases they had at the transmitter. This effect, known as selective fading, causes severe distortion of the signal. This type of distortion can be reduced nonewhat by isuling the receiver to accept suly one of the two eldebands being transmitted as outlined in Steps 10(a) and (b) above. After tuning is completed, switch the RESPONSE constell from "LOWER SIDEBAND" to "UPPER SIDEBAND" and leave it in the position providing the least distortion.

4-2. CW RECEPTION

For CW reception, the receiver may be operated with AVC on or off, as desired. Operation of the receiver with AVC on is highly desirable since it not only minimions fading but also prevents blasting when tuning from a weak to a strong signal. To operate with AVC on, set the AVC switch at "ON", not the SENSITIVITY control to a well advanced position, and regulate the receiver volume level by means of the VOLUME control. To operate with AVC off, set the AVC switch at "ONF" sul the volume control at a well advanced position, and vary the receiver volume level by means of the SENSITIVITY control, taking three set to advance the control to a point where strong signals cause recessive "thumping" (overloading).

CW signals are made audible by the heterodyning action of the best cantilinter with the hisoming signal. The heat oscillator is set at a frequency slightly different frate the second-intermediate frequency of 50.5 kc, the difference being equal to the pitch of the audible note desired,

For the reception of CW signals, sul the AM/CW-SSB switch at "CW-SSB", set the SELECTIVITY control at ".5 KC" (the starpest selectivity position), set the RESPONSE control at "UPPER SIDEBAND", and set the PITCS CONTROL at any setting frate "2" to "4" on either side of sero, and then tune in the signal for a pleaning best note. The best oscillater may be set no either the high- or low-frequency side of zero best. (The oscillator opevoies on the lew side when the PITCH CONTROL is set at a position to the right of zero.) It may be necessary, after setting the PITCH CONTROL, to readjust the receiver tuning slightly to properly position the signal in the i-f passband. Alterentally adjust the PITCH CONTROL and the receiver tuning slightly and a slew rate of tuning is recommended. Once the PITCH CONTROL has been set, it need set be result for each CW signal.

NOTE

If a CW signal is head in with the SELECTIVITY control at a setting other than ".5 KC", it umy be neversary to slightly readjust the reserver tuning when changing to a marrower selectivity position in order to properly position the signal in the 1-f passband.

The setting of the SELECTIVITY control for CW reception is generally best determined by reacting conditions. Note that as the selectivity of the receiver is ivereased (SELECTIVITY control varied from the "5 EC" to the ".5 EC" position), the background noise and adjacent-channel interference is considerably reduced. For CW reception, the sharpest selectivity position may be used without the loss of intalligibility coperisoned in AM reception.

The setombile noise limiter circuit can be osed to great advantage on CW reception, just as on AM reception, to reduce the effects of background noise and electrical interference. To place the noise limiter circuit is operation, set the NOISE LIMITER switch at "OR".

4-3. SINGLE SIDERAND RECEPTION

Single-sideband signals are transmitted with little or an carrier, and it is necessary to reinsert the carrier in the receiver before proper recepthis is obtained. In the SX-96 receiver, this is accomplished in the 50.5 kc i-i system by injecting the heat oscillator signal at the ingul of the second-detector. A single-sideband signal can be identified by its unintelligibility and by a severe variation in the "5" meter indication corresponding to the speech modulation.

For the reception of single-aideband signals, set the PITCH control at "O", AVC switch at "ON", AM/CW-85B switch at "CW-SSB", and SELECTIVITY control at either "I KC" or "2 KC", depending upon adjacent changel interference and noise. Set the SERSITIVITY control at a swil advanced position and vary the receiver volume level by mease of the VOLUME control, taking care not to advance the SERSITIVITY control to a point where strong signals will cause distortion (overloading). Set the RESPONSE control at either "LOWER SIDEBAND" or "UPPER SIDEBAND". The single-aideband signal will be intelligible in only one of these two positions, the proper position depending upon the aideband being transmitted. If the signal is not intelligible after tuning is cumpleted as outlined below, not the RESPONSE control to the other sideband setting and repost the tuning procedure. It is suggested that the RESPONSE control to the other sideband setting and repost the tuning procedure.

After the castrols have been properly set as outlined in the precending paragraph, very carefully tune in the single-sideband signal for maximum intelligibility. It will be noticed that with iscorrect tuning of a single-sideband signal, the speech will sound high- or low-pitched or very distorted but no trouble should be had in tuning once a little soperisnes has been gained.

The "1 KC" position of the SELECTIVITY control permits reception of modulation frequencies up to about 1000 cycles. For reception of modulating frequencies higher than 1000 cycles, set the SELECTIVITY control to the positions marked "2 KC", "3 KC" and "5 KC", depending on the degree of fidelity desired; maximum fidelity is obtained in the "5 KC" position. It is not necessary to return the receiver when receiver selectivity is varied.

4.4. USE OF "S" METER

The "S" meter provides a visual means of determining whether or not the receiver is properly tuned, as well as an tedication of the relative signal strength. The "S" meter circuit consists of a DC milliammeter conscided in series with the plate lead in the 1650 km IF notified rube (V-4), the grid of which is controlled by AVC voltage. Since the plate current of this tube varies with the strength of the incoming signal, the meter will indicate relative Signal attength. The "S" meter is calibrated in microvolts, "S" ostis from 1 to 9, and in decibels above 5-9 to + 80 db. The indications on the "S" meter will be correct osty when the SENSITIVITY control is set at "13" (maximum sensitivity), and the AVC switch is set at "ON",

The limitations of the microvoit scale should be fully appreciated before any assumption as to the indicated signal voltages is accepted. The mater indicates approximate microvolts of signal strength as developed at the antecese input terminals when terminated in a 300-chm load, at 14 mc. This approximation will have a variation of ± 5 db on a new receiver and, obviously, as the tobes age the variations may be greater. The tedicated microvolt readings at 30, 7, and 3.5 mc will vary approximately ± 3 db from that at 14 mc. Also, all readings 60 microvolts or less will be more accurate and correlate more clumely than those higher.

Variations in the inicrovoit indications between receivers is not indicative of the overall scantilyity and is caused hy normal tolerances in vacuum tube conductances which are reflected as variations in the AVC/"S" Meter curve. Thus, two receivars with identitial sensitivities could, under the same signal conditions indicate signal levels of h microvolts and 25 microvolts and yet each be a perfect receiver.

4.5. BFO FREQUENCY CHECK

The heat frequency oscillator (BFO) has been carefully adjusted at the metery so that its frequency is 50 kc when the PITCH CONTROL knob is set at "0". Readjustment of the BFO will normally not be required ostess the 6SC? BFO tube (V-8) or components in the BFO circuit have been replaced. A slight readjustment may seetetimes be necessary as a result of normal aging of the BFO tube. A simple check can be made to data-mies if adjustment is necessarv as follows:

With the AM/CW-SSB settch at "CW-SSB", SELECTIVITY control at "5 KC", RESPONSE cumrol at "UPPER SIDEBAND", and PITCH CONTROL at "0", very carefully tune in an AM signal for "zero beat". (See Note A below.) Leaving the receiver tosting onshanged, switch the RESPONSE control to the "LOWER SIDEBAND" position. If the beat oscillator frequency is correct, a "zero beat" will be obtained in both the "UPPER SIDEBAND" and "LOWER SIDEBAND" positions. If, however, the beat oscillator is slightly off frequency, a beat note will be heard when switching from the "UPPER SIDEBAND" to the "LOWER SIDEBAND" position. Adjustment of the beat frequency oscillator is necessary unly if the frequency of the audible beat note excends 200 cycles,

Note A - in instances where the beat oscillator is considerably off frequency, it may not be possible to obtain a "zero beat" when tuning in the signal. In this case, it will be necessary to first "roughly" set the beat oscillator to operate at approximately 50 kc as follows: With the AM/CW-SSB switch at "CW-SSB", SELECTIVITY control at 5 KC", and RESPONSE control at "UPPER SIDEBAND", tune the receiver to a notey part of the bead (not to a signal). Remove the PITCE CONTROL knob and adjust the BFO sing for minimum notes on the noise signal. Thea signal). Remove the PITCE CONTROL knob and adjust the BFO frequency check as outlined in the preceding paragraph, set the SELECTIVITY control at "5 KC" and make the BFO frequency check as outlined in the preceding paragraph.

If the BFO frequency check tedicates adjustment is necessary, proceed as follows:

Remove the PITCH CONTROL knob and turn the BFO slug 2 few degrees to the loft or right so as to lower the beat note frequency, and repeat the BFO frequency check. If the beat note obtained is higher in frequency thos that obtained originally, it is an indication that the sing is being turned in the wrong direction. Commune varying the obtained originally, it is an indication that the sing is being turned in the wrong direction. Commune varying the setting of the sing in small steps and repeating the BFO frequency check until "sero beat" is obtained in both the setting of the sing in small steps and "LOWER SIDEBAND" positions. After the correct sing potting is determined, replace "UPPER SIDEBAND" and "LOWER SIDEBAND" positions. After the correct sing potting is determined, replace the PITCH CONTROL knob with "O" in the top cester position, being careful not to disturb the sing setting.

4-6. SERVICE OR OPERATING QUESTIONS

For any further informition regarding operation or servicing of your receiver, contact your Hallicrafters dealer. The Hallicrafters Caetgeny maintains an extensive system of Authorized Service Centers where any required service will he performed promptly and efficiently at a namisel charge. All Hallicrafters Authorized Service Centers display the sign shown at the right. For the location of the one nearest you, coonsil your local dealer or telephone directory. Make no service shipmests to the factory as the Hallicrafters Company will out accept the responsibility for onsuthorized shipmests.

The Hallicrafters Company reserves the privilage of umking revisions to current production of equipment and assumes no obligation to issorporate these revisions in earlier models.



9211E01-C

SECTION S. **ALIGNMENT**

This receiver has been carefully aligned at the factory by specially trained personnel using precision equipment. Alignmual of the receiver should not be attempted settl all other possible causes of faulty operation have been investigated. Alignment should set be required antess the receiver bac been tampered with or component parts have been replaced in the r-f or i-f stages. Alignment should be made only by persons familiar with communicational receivers and experienced in their alignment. Refer to Figs. 10 and 11 for location of all alignment adjustments.

5-1. EQUIPMENT REQUIRED

- Signal generator covering 50 kc to 30 set.
 Vacuum tube settlement.
- Vacuum tube settmeter (VTVM) or other high impedance DC settmeter.
- Output meter (or AC scale of VTVM). Connect output meter to appropriate speaker output terminals. If a VTVM is used, connect it to terminals "500" and "G" and terminals the ostput with a dummy load

INITIAL CONTROL SETTINGS

Band Selsoter					A	s indicated in chart
Sensitivity and Volume						
AVC and Notan Limiter	-					Ont
AM/CW-88B						
Selastivity		٠			A	s indicaind in chart
Respecse		٠	٠	·		Lower Sideband
Standby-Receive						Receive
Tuning and Bandspread			٠			Gangs half meshed

5-3. ALIGNMENT PROCEDURE

Stop	Signal Generatur Conosciism	Signal Generator Frequency	Band Selector Setting	Output Connections	Selectivity Setting	Remarks
			50.5	KC F ALIGNMENT		·
1	Righ side directly. to slignment point "A" (terminal 1 of T2). See Fig. 11. Low side to chassis.	(unmod.)	.538 - 1.58 MC	VTVM DC probe to alignment point "B" (junction of R45, R49, and C61). See Fig. 11. Com- mon lo shaasts.	.5 КС	Nomove 1st coav. oscillator tube V3 from its socket to prevent signal interference. Adjnot top sing of T3, T4, T5, and T5 (50.5 KC IF's) for maximum tedica- tion, omintaining approx. I volt reading on VTVM.
	•	ALIGNME	NT OF 1600	KC 2nd CONV. OSC	. & 1650 KC	IP'S
2	High side directly to alignment point "C" (stator of oscilon CIB of unit tuning gang). Low aids to frame of gang.	1850 EC (mod)	1.	Output meter actives appropriate speaker terminals. (VTVM to alignment point "B" if it is desired to moniter detector voltage.)	5 KC	Repince VS removed in Step 1. Tune generator slowly thru 1656 EC to determine IF poss- band. Then not generator to center of passband, using suf- ficinat generator output to obtain approx. 1/2 watt re- ceiver cutput. If no cutput is obtained, the 1800 EC crystal

oscillator umy not be oscillating and it will be necessary to turn up the generator output and adject the 1600 KC crystal activity adjustumut (top sing of T5) setil output is obtained. Adjost for maximum output by adjusting the signal generator frequency, crystal activity (top sing of T3) and the 1650 KC iF's (top and bottom sings of T1 and T2). Note faut the signal suddenly disappears when the crystal activity sing is turned into the coll and gradually drops in level when the alog is bechad out of the coll. Sel the crystal activity adjustment (top of sing of TS) for half output on the gentle slope side of maximum response. That set the guarrator as near the center of the IV passband as possible and adjust the top and bottom slugs of T1 and T2 for maximum response. Turns through the possband and observe the above of the response. If it is symmetrical, the adjustment is complated; if not, reset the generator frequency oner the center of the passband and espeak T1 and T2.

	ALIGNMENT OF 1700 KC 2nd CONV. OSC.									
9	71	10	"	n		Set RESPONSE control at "UPPER SIDEBAND". Tune				

generator slowly thru 1650 KC to determine IF passband. Then sel gans ator to center of possband, using sufficient guaerator output to obtain approx. 1/2 watt receiver output. If no output is obtained, the 1700 KC cryshil oscillator unity out be oscillating and it will be necessary to turn up the goscrator output and adjust the 1700 KC crystal activity adjustment (bottom sing of T2) until output is obtained. Adjust for maximum output by adjusting the signal guaerator frequency and the crystal activity (bottom sing of T9). Note faut the signal suddenly disappears when the crystal salivity stag is turead into the colf and gradually drops in level when the sing is backed out of the colf. Sel the crystal activity adjustment (bottom sing of T9) for half output on the gnatic slope side of maximus a response.

IF SENSITIVITY CHECK

With the generator modulated 30% at 400 cycles and connected thro a .05 mfd capacitor to the grid (pin 1) of the isl mixer tube V2, the IF input required for 1/2 watt receiver output should be approximately 20 microvoits. This assusts the crystal activity is set for half of maximum response as outlined in Steps 2 and 3

RF ALIGNMENT

- Before proceeding with the RF alignment, check the loaing dials for proper todexing. Both dtals should index on the marks at the low frequency end with the gnag fully closed.
- Use an amplitude modulated signal.
- Set the SESEITIVITY and VOLUME at "10" (maximum), AVC and NOBE LIMITER at "OFF" SELECTIVITY at "2 KC", RESPONSE at "LOWER SIDEHAND", ERCEIVE-STANDBY at "RECEIVE, and BANDSPREAD" fully concisecłockwise.
- Connect the cutput unter across the appropriate speaker terminals. (Connect the VIVM to alignment point "B" if it is desired to monitor the detector voltage.) Maintalo a 1/2 watt receiver ostnut.
- Connect high side of generator thru 330-ohm carbon resistor to noteans terminal "A1". Low side to "A2". Connect jumper between "A2" and "G".
- The oscillator frequency is higher than the sig-onl frequency on all bands.

Step	Bord Selector Settleg	Generator 1 Receiver Frequecty	Adjest for Mezimost
5	12 + 54 MC	\$6.0 MC	C66 (osc. trimmer), C40 (mfanr trimmer), and C3 (anterna trimstar)
-	p.	14.0 MC	Lil (osc. slug), 1,8 (mixer slug), and Li (seterma slug)
	4.8 - 13 MC	11.5 MC	C58 (osc. trimmer), C42 (mfanr trimmer), and C4 (anteans trimmer)
	h.	5.1 MC	L12 (osc. slug), L9 (mixer slug), and L2 (antenne slug)
7	1.72 - 4.9 MC	4.6 MC	C58 (osc. trimites), C44 (Mfant trimmer), and C5 (antessa trimmer)
-	\$1	1.925 MC	L13 (osc. slug)
В	.538 - 1.58 MC	1.4 MC	C30 (osc. trimmer), C45 (mixer trimmer), and C6 (antenna trimmer)
	la .	.6 MC	C52 (osc. padder)
		BPO ADJUSTMENT	
		Refer to Section 4-5.	

"S" METER CALIBRATION

- Make both the unchastual and the electrical "S" meter zero adjustmeam. See section 6-5.
- Cansect the signal generator as for RF ALKIN-MENT above. Use a 4 mc, 50uv, unmodelated
- Bet the receiver controls for AM reception on band 2 and accurately tupe in the signal.
- Bet SESETIVITY to "16" (maximum), AVC to "ON" and SELECTIVITY to "5 KC".

pifiler:					
STEP	RESPONSE CONTROL POSITION	ADJUST FOR 50 UV SEADING ON THE "5" METER			
1	UPPER SIDEBAND	Bottum of T9			
1 2	LOWER SIDEBAND	Top of TB			
	200211 33221212				

NOTE

Some interaction only occur between the two adjustumous. Recheck the readings and lauch up both adjustments as required to give the 50 uv randing for both Upper and Lower Sideband response.

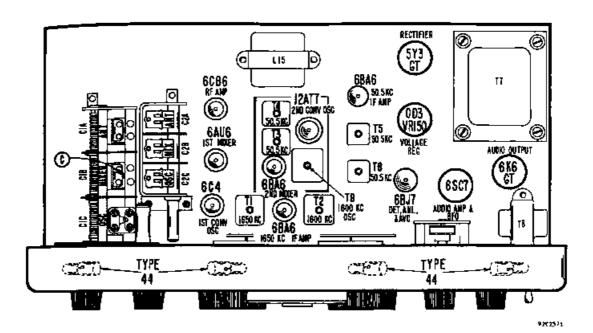


Fig. 10. Top View of Chussis Showing Location of Alignment Adjustments, Tubes, and Dial Lamps

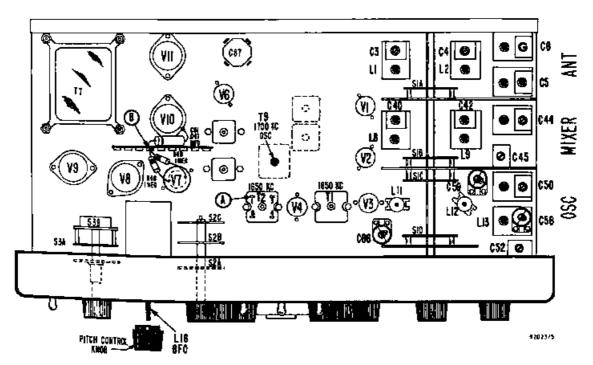


Fig. 11. Bottom View of Churals Showing Location of Allgament Adjustments and Tabes

SECTION 6.

SERVICE DATA

6-1. TECHNICAL SPECIFICATIONS

FREQUENCY COVERAGE

Bond	Frequency Reage	Celibrated Bottd Spread
1 2 5 4	.538 - 1.56 MC 1.72 - 4.8 MC 4.6 - 13.0 MC 13.0 - 34.0 MC	50M 40M 20, 15, 11-16M

Provisions are also included for maration from an external DC power oscree. (See Section 3-4.)

6-2. 50.5 KC IF SYSTEM

Fig. 12 shows the type of coupling used in the 60.5 kc iF opetem. Note that tudective coupling is avoided by careful shialding of the IF coils and signal transfer occurs only theough capacitance and resistance. By increasing the value of "C" and "R", the selectivity is made more broad while by decreasing their values, the unlectivity is made more sharp. The proper values of "C" and "R" are switched in the circuit by means of the SELECTIVITY control. "R" veries the "Q" of the funed circuit and "C" neries the coupling. This R-C coupling

arrangement affords a more accurate means of selectivity control than that readily obtainable by any other method.

6-3. CHASSIS REMOVAL

The chassis and front panel assembly are rostovable from the cabinat as a sett by removing two screws at each side of the front panel and the six screws on the anderside of the cabinet.

6-4. TUBE and DIAL LAMP REPLACEMENT

To gain access to the tubes and dial lamps, raise the hinged top cover of the cablant. The tube locations and their functions are shown in Fig. 10.

6-5. "S" METER ADJUSTMENTS

The "B" meter has two adjustments, osc electrinat and the other mechanical. The mechanical adjustment is accessible by rotating the "b" lonigniz on the front of the "B" unter to rum side. (The ineigniz pivots at the top.) The mechanicst adjustment bac been accurately set at the factory and will nermally not require ney further adjustment. Adjustment can be made, if required, by turning off the receiver and carefully rotating the adjustment ecrew settl the meter pointer is in lian with the right-band index mark.

The electrical adjordment is underly carefully turning the "S" METER ADJ control at the rear of the receiver (Fig. 4), until the pointer is in this with the left-hand index unark. The electrical adjustment should be under with the receiver on anteone terminals shorted, SENSITIVITY at "10", AM/CW-SEE switch at "AM", AVC switch at "ON", and RECEIVE-STAND BY switch at "ERCEIVE". The settlings of the remaining controls do not offect the "S" meter reading.

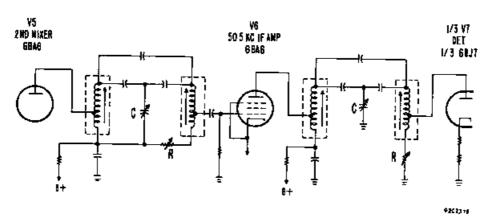


Fig. 12. Simplified Schematic Diagram of 50.5 KC IF System

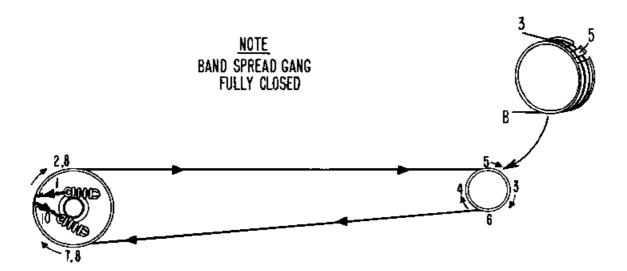


Fig. 13. Diel Card Stringing Diagram

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6-6. DIAL CABLE RESTRINGING

To restring the bandspread dial cebje first remove the front panel from the cabinet by removing the control knobs, the toggle switch and Phones jack mounting auts the Senativity control meunting aut, the two screws at each side of the front panel, and three acrews on the underside of the front panel. Leave the bandspread diel in place but remove the mein tuning dial to gain access to the pulley on the bandspread gang. This is accomplished as follows (Refer to Fig. 4.): (1) Remove the two acrews at the front of the dial, (2) Loosen the pointed set screw to the right of the dial, (3) Disengage the idler gear from the dial by lifting upward on the idler gear mounting plate and (4) Carefully remove the dial

Before restringing the dial cable, attach the tension springs to the cable, rotate the Bandspread control fully clockwise, and set the bandspread gang in its fully closed position. Attach the spring at one end of the cable to position "1" on the bandspread gang pulley as shown in Fig. 13 and follow the stringing sequence "1" through "10".

After stringing is completed, rotate the Bandspread control fully chockwise and check the position of the bandspread gang and the index marks at the low-frequency end of the dial. The guag should be fully clessed and the index marks should be vertical.

If the bandspread gang is not fully closed with the Bandspread control set fully clockwise

- Loosen the two set screws that secure the pulley on the bandspread gang shaft.
- 2 Holding the Bandspread control fully clockwise, set the geag in its fully closed position by turning the geag shaft, and then tighten the set screws

If the index marks at the low end of the bandspread dial are not vertical with the Bandspread control set fully clockwise: (Refer to Fig. 14)

- Check the position of the gang as outlined above and make the adjustment if required
- 2 Loosen the two set screws at the rear of the disk mounting collar
- 3 Loosen the pointed set screw to the left of the bandapread dial
- 4 With the right hand, hold the cam assembly in the position shown in Fig. 14, with the thumb of the left handlift the idjer gear mounting plate upward to disengage the dial, and with the index finger of the left-hand carefully rotate the dial until the index marks at the lowfrequency and are vertical. After the dial is properly positional, rejeass the idler gear and tighten the two set screws on the collar
- 5 Turn down the pointed set screw until it just touches the idler geer mounting plate If the screw is turned down too far the diel will not rotate freely; if not turned down far enough, the idler gear will not engage the dial properly and the dial will have a tendency to slip
- 6 Rotate the Bandspread control fully clockwise and check the position of the index marks at the low-frequency end If they are atill not vertical, it will be necessary to repeat Steps 2 through 5

To replace the main tuning dia) (Refer to Fig. 141

- t. Rotate the main tuning gang to its fully closed position
- 2 Lift the idler gear mounting plate upward, replace the dial with the index marks at the low-frequency end facing upward, and fasten it in place by means of the two front screws

3. With the index finger of the left hand, hold the main tuning gang in its fully closed position, with the right hand lift the idjer gear mounting place upward to disangage the dial and with the thumb of the left hand carefully rotate the dial until the tedex marks at the low-frequency and are exactly vertical. When the dial is properly profitioned, release the idler gear and tighton

1

- the two set serswa at the rear of the dial mounting collar
- 4. Sesse as Step 5 above
- ii. Rotate the Tuning control fully clockwise and check the position of the index marks at the low-frequency end if they are um exactly vertical it will be necessary to repeat Stepe 3 and 4

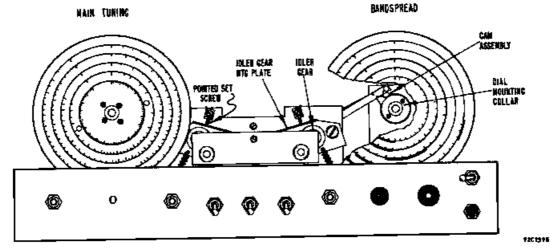
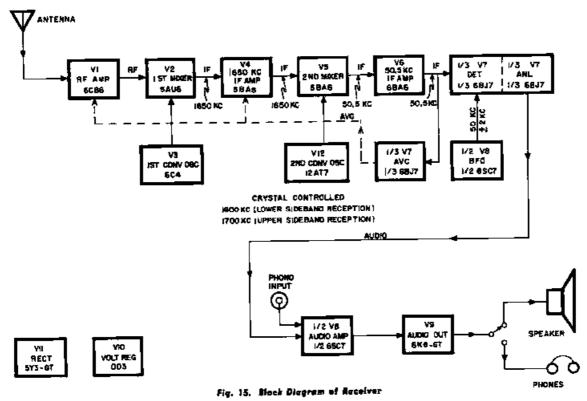


Fig. 14. Front Ylaw of Gear Drive Tealog Mechanism



NOTES

- Radictor values in whose and capacitive nations in Milel's colors otherwise specified. Kim 1989.
- 2. Resident are ½ wett and 10% unless otherwise specified.
- Band Selector which SI show in "858-188 MC" position (Suby sounterchalteries). Switch sections are shown as viewed from near of set.
- Salestivity switch 52 shows in "S KC" position (fully counterclosivise). Switch sections are shown as slowed from thant of set.
- Response relich St deem in "Lower Sideband" position, Section SIB is open in the "Forer Off" position and closed in all other positions.
- 6. See Fig. 11 for location of all writch medians
- Values and teleconous are nominal and variations may be found. It is recommended that the value of any replacement servespond to the nominal nature of the part being replaced.
- Charte

VOLTAGES

Yolings readings taken under the following conditions:

- 1. Une rollings-117 rolls, 46 systes AC.
- Antenna terrobade Aceted, Sandfelby et "10", Recalca-Standby at "Receive", AM/CW-558 witch at "AM", AFC at "Oo", Nation Unifor at "Off", Response at "Lewer Sideband", and Salectivity at "8 KC".
- All voltages necessaried between tube societ terminuls and absent culous otherwise specified. See Fig. 11 for location of tubes.
- All voltages are DC and positive colors otherwise specified, DC voltages measured with YTVM; AC voltages with 1000 shore-per-volt sealer.
- 5. Yalkagas shown for Y12 are with Ensponse control at "Lower Sidebons". In the "Upper Sidebons", "Entitle Cot", and "Normal" positions, the voltages of the two frields sections are convened. The grid voltage will very with crystal activity.
- Vallages for pins 2 and 3 of VB are taken with ANA/CW-558 witch at "CW-558".
- @ Yallage naries with setting of tuning gang.

*EARLY PRODUCTION SETS (Mark 1)

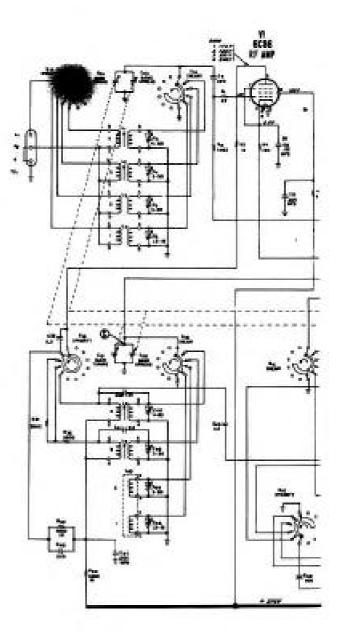
- I. Co had a value of Jos MPD.
- A chale cell, Lt. in parallel with a 470 also resister. Etc. new connected in series with the screen, Fin 6, of VI.

A"S" METER ZERO ADJUSTMENT

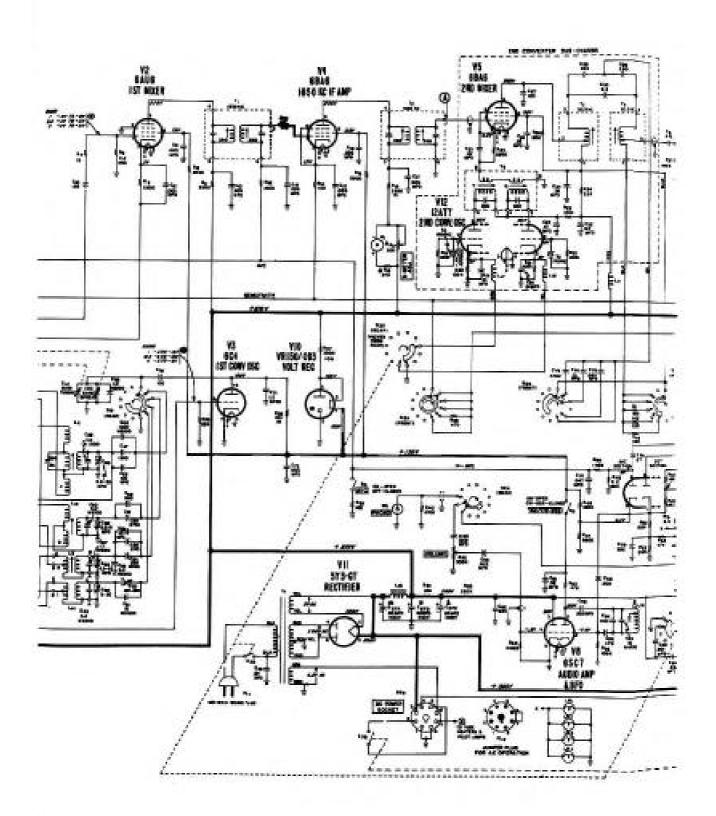
Alternate values of redstance were used to some opsetum for R-17 ("3" mater zero adjustment) and R-18 (The executated servent limiting redstar). The aftertate values were at follows:

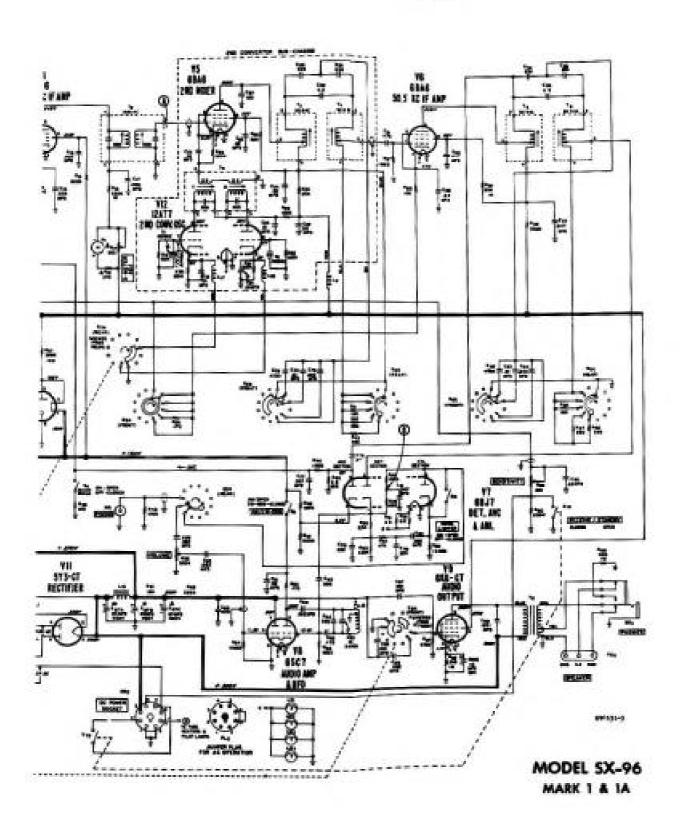
STMBOL	YALUE	HALLICRAFTERS PART NUMBER
Eg	200 alone	258714
	Males.	2100100034-000

Officer the attenuate values or the original values as distant in your service parts for may be used for replacement. It is important horover that if one of the distance values is used the other most also be used.



1 ST IF - 1650 KC 2 ND IF - 50.5 KC





SERVICE PARTS LIST

Sabamatte		Hallicrafters	Schomotic		Homerafters
Symbol	Description	Port Number	Symbol	Description	Part Number
	CAPACITORS			CAPACITORS (Cont.)	
C-1 Y	ariable capacitor, 3 section,	400.40	C-80 , . 0.022	mfd. 20%, 200 V., malded	
	MRED DIVINE (100) pares Research	680348	pap pap	EF	. 46BRZ23L2
C-3 V	ariable capacitor, I eaction;	480347	C-80 , 0.01	mtd. 20%, \$00 V.; molded er	45BB10915
40 4	bandspread toring	44A393	C-87A-B		- 40011110000
- 4 5 49				fd, 450 V., 20 mtd 450 V.,	
	-30 mmfd., mics trimmer	44A398	20 .	mfd. 400 Y.; electrolytic	. 45B112
C-6 1	5-15 mmfd., mtun trimmer	44A397	C-89,90,\$1,		
~			92,99 0.022	mfd. 20%, 516 Y.; molded paper	66BR223L6
79.88 2	20 mmld. 10%, 400 V.; ceramic. , .	. 47CA20221X	C-80 , \$00 t	nmfd. 10%, 400 V.; mlcs	. 47X20C301K
C-8,22,24,	on _ot . #0_975, \$00 tt			nrafil. 0%, 400 V.; mice	. 47A2000013
25,26	.02 mfd. + 80-20%, \$00 V.; ceramic	474949		měd. ± ,5 m.měd. N47D0, 600 V., natě	473390V (000)
	Market		C-87,98,	don	
C-9,14, 15,16,			101 0.001	mfd. 20%, 400 V.; molded paper	4 VBR162L4
17.47 0	005 mfd. GMV, 500 Y.; ceramic			id. 5G V., electrolytic, , . , , .	
21,12	Sign	. 47A168			
- 18 57 49			N - neg	, tamp. conf. NPO - sere to	mp. coef.
TO 10	o mmfd. 10%, 400 V., ceramic	. 47X2BOJJOLX	GMV -	gutr. min. value	
C-11,13,13,	and the state of t	470624			
72 0.	905 m/d, 20%, 1000 V.; coremic disc	. 415022			
C-14,20,23 D.	01 mfd. 4 80-20%, 450 V.; caramic	474724		RESISTORS	
C-20,29,	ELBC			- ALLIE ORL	
34,35 0	95 zamid. 0%, 400 Y.; mtun	47X200391J	R-1 22 ol		_ 23X20X220K
C-\$0,30,30,	•		B-2,27,44,	_	
	2 mmfd. 10%, 400 V., composition .			gohan	
C-31,06 4'	70 mmht. 10%, 500 V.; mjes	. 47X2GB471K	R-3, Y, 13 15 O	IDS ++ +	. 23X20X105K
C-32,85 Q.	22 mfd, 20%, 290 V.; molded paper . 047 mfd, 20%, 400 V.; molded	40BR924L2	R-5 470 /	oknon	, 23X2UX181K
	paper	48DB4731.6		hme, I wait , , ,	
C+34,64 . 25	mmfd. 10%, 500 V.; ceramic.	. 47X20UE250K	B-8.63 2.2 n	eeobras	. 23X20X226K
	5-16 mmfd., mms telmtorr , ,		R-9,25 , 2200	ohme	. 23X2OX265K
C-49,58 3	0 mmfd. ± .25 mmfd., N2200,		K-10,63 . U24,3	00 ohma	. 21X20X220K
	500 V., ceramic ,	47D20W090C	R-11,30,	-1	
C-31 10	mm#4, ±.5 mmfd., N3300, 400 V.;		31,32 . 3500	ohma	. 23X20X233K
C-52 15	coramic	. , 47020X100D	R-19,19,20, 21,22,33,		
C-57 16	Laura Di 100 Mari 400 Di accessio	47220CG165K	66 100.4	00 ohzus	. 23X20X104K
C-54 21	10 mand .0%, N33G, 005 Y.;	. 412202 22000	R-14,18,		
	C###6612	. 47X258#3217	38 100 a	dune	. 23X20X101X
C-33 34	W BD1040.5%.005 V.: mhin	47X30D241J	R-15 8200	ohma	. 23X30X822X
L*30 4,	3°25 mmM. NPO. commic trimmer	44B451	R-16,34 1500	ohms, 1 watt.	. 05K30X322K
C-91 1	mmfd. ±.25 mmfd., N1500; 500 V.,			hms, variable ("B" Meter Ad))	
	teremic	225464		0 ohme , . ,	
C-40 5.	0 mmfd. ± .26 mmfd., ¥1500, 500 V.	. 110194	R-20,60 120,4	00 ohme	. 23X20X124X
	COTTONIC	4704076640	R-33 6800	00 ohme	. 23X30X682K
~ =4	W. M. Mild. B. M. V. Communica	4 TWO STITES 17	H-36 . , 10,40	Cohma, I watt	. 23X30X103K
				ohme, 10 watt; wirewound	
			R-39 470 6	bme	23X20K471K
	******** = 40 BBMM . NIMX	,	R-42 57 420 A	00 ohme	23A2U2414K
	ceremic		R-10 38 . 390 o	home	33X20X301K
		. 4419633 ATTCOURTED T	R-46 180,0	05 ohme	23X20X184K
		. 41MAUL 1433	R-47 6400 :	OD chme	23X20X563K
	- 474 (1) (1)	. 47B441	091,02 0.9 00	MD6	33X20X400K
	mmid. ± .1 mmid., N\$300, 500 V.,		M*53,80 336,44	00 ohma,,,.,	23X20X334K
C-71 . 12	mmfd. † 1 mmfd., N3300, 500 V.,	. 47D25W010B	M-09,00 / . 47,40	O ohme	25X20X473 K
C-73,62 . 41	mmid. 10%, N750, 500 V., certunic 00 mmid. 10%, 400 V.; molded	. 47X20UJG10B	B-44 10 40	egohms O ohms, variable (Secoftivity)	4374VX155K
	Sper	44	R-61 10.40	Ochris, var store (decertivary)	23X05K103¥
		. 485497325 480017890	R-80 600,00	10 okras, sarjable (Volume)	25B634
			R-63 15 me	gohms	23X20X156K
		. 48B20X3TS	R-84 '' 280 G	hrms, I watt	. 23X3CX301K
C-77.61 07	mmid. 10%, 600 V.; ceramic.	. 47X20UF270K	R-89 560 at	hos, I watt	23X20X561K
- · · · · · · · · · · · · · · · · · · ·	47 mfd. 20%, 200 V., molded paper	. 46BR4731,2	# _ A11 masters		
			- WD LESSENOLE	aze 10%, 🛊 watt, carbon type unles	PROPERTY OF

^{* -} All resistors are 10%, $\frac{1}{2}$ watt, carbon type unless otherwise specified